

1kVA, IP66-Rated, Rugged, Industrial Quality DC-AC Sine Wave Inverter CSI 1K-24/230-3XD3 (IP66)

- Sinusoidal output voltage
- Packaged in three waterproof IP66-rated enclosures
- Cooling by conduction and natural convection
- Internal modules ruggedized and conformal coated
- Rugged, field-proven design
- Filtered input/output
- Full electronic protection



This industrial quality DC-AC inverter utilizes field proven, microprocessor controlled high frequency PWM technology to generate the required output power with pure sine wave output voltage. It is packaged in three rugged, waterproof, die cast aluminum IP66 enclosures, mounted on a base plate. The input and output are via sealed circular connectors, cable glands or custom connections. Cooling is by internal conduction to the walls of the IP66 enclosure and via baseplate to an external chassis, cabinet wall, or heatsink. Additional cooling is achieved by convection via the outside surface of the IP66 enclosure. This enables operation within the specified temperature range for full specification. The internal boards are fully ruggedized and conformal coated to provide additional immunity to shock, vibration and humidity. The DC-DC input stage boosts the input voltage to a higher DC bus voltage, which feeds the DC-AC inverter to generate the required AC output. The high frequency conversion enables compact construction, low weight and high efficiency. The input and output are filtered for low noise. Full electronic protection, low component count, large design headroom, and the use of components with established reliability contribute to a high MTBF. The units are manufactured at our plant under strict quality control. Customized versions are available. This design is suitable for transportation, mining, marine, oilrig, military and other severe environments.

SPECIFICATIONS

Input Voltage 24Vdc nominal 21-30Vdc operating range Input Current: 56A max. total 28A per input module Consult factory for other input voltages and ranges	Output Voltage 230Vac/4.4Arms /50Hz 1000VA continuous Isolated floating output Consult factory for other output requirements	Efficiency Typically 80% at full load	Indicators None
Input Protection Inrush current limiting Varistor Reverse polarity protection Internal safety fuse Lower voltage than the specified minimum input will not damage the unit	Output Wave Form Sinusoidal	Operating Temperature -25 to +50°C temperature for full specification Extended temperature range available on request.	Control Input None
Isolation 1000Vdc input to chassis 2250Vdc input to output 1500Vdc output to chassis Isolated floating output	Total Harmonic Distortion Less than 5% at full load	Temperature Drift 0.05% per °C over operating temperature range	Alarm Output Not installed Optional output Fail Alarm
Standards Designed to meet UL 458, EN62368-1 and corresponding international standards	Line/Load Regulation ± 5% from 10% load to full load	Cooling Conduction to customer heat-sink or chassis and natural convection	Dimensions (L x W x H) Three D3 chassis side by side: 406 x 526 x 94mm (16 x 20.7" x 3.7") Installed on a 16 x 21" size base plate Mounting holes are clear
EMI EN 55032 Class A with margins	Load Crest Factor 2 at 90% load	Environmental Protection IP66 enclosure Internal modules: full ruggedizing and conformal coating Potting of the internal modules is also available on request	Weight Approx. 17.6 kg (39 lb.)
	Output Noise High frequency ripple is less than 800mVrms (20MHz BW)	Shock/Vibration IEC61373 Cat 1 A&B	Connections A possible configuration: Input: 4 pin, male pins, MS3112E14AAP or MS3470W14-4P Output: 3 pin, female sockets, MS3112E12-3S
	Output Overload Protection Current limiting with short circuit protection Thermal shutdown with automatic recovery in case of insufficient cooling	Humidity 5 - 95% non-condensing	RoHS Compliance Compliant
	Output Overvoltage Protection 140Vac (for 115Vac output) or 280Vac (for 230Vac output) by internal supply voltage limiting	MTBF 130,000 hours at 45 °C Demonstrated MTBF is significantly higher	Warranty Two years subject to application within good engineering practice

The specifications on this data sheet are generic and are subject to change. Enhancements to these specifications can be provided upon request.

OEM of professional quality AC/DC power supplies and battery chargers, DC/DC converters, DC-AC sine-wave inverters, phase and frequency converters, DC-output UPS systems and complete power systems in 19" and 23" racks since 1982. Custom or standard.



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